



- INTERSECTION POINTS
- 1 (0.0841873, -1.49764)
 - 2 (0.4289, -1.4374)
 - 3 (0.769141, -1.2878)
 - 4 (1.02338, -0.950724)
 - 5 (1.0603, -0.8128)

VERIFY WITH CONTOUR MAPPING
 MAX MANUFACTURE DEVIATION: .003"
 MAX RECERTIFICATION DEVIATION: .005"

- CENTERS OF RADII
- A (0.000, 0.000)
 - B (0.480, -0.8053)

REFERENCE:
 1 IN 20 TAPER TREAD & FLANGE CONTOUR
 ACCEPTANCE GAGE FOR AAR 1B
 NARROW & WIDE FLANGE STEEL WHEELS
 MSRP G-II Fig. 4.38

Material:
 Stainless Steel 17-7
 Thickness: 1/8
 Hardened

Scale: 1X

WINCHESTER INDUSTRIES INC.				
AAR 1B CONTOUR ACCEPTANCE GAGE				
SIZE A	Job#	DWG NO. W669-2	Disk	REV C
CUSTOMER			ENG JCD	11/13/2002