



49822

MECHANICAL COMMITTEE
 OF THE STANDARD COUPLER MANUFACTURERS
 A.A.R. TYPE F COUPLERS
 KNUCKLE NOSE WORN LIMIT GAGE
 GAGE NO. 49822
 DRAWING NO. 49822

AAR FIELD MANUAL
 RULE 18

TOLERANCE:
 UNLESS OTHERWISE NOTED
 FRACTIONS +/- 1/32
 .X +/- .031"
 .XX +/- .020"
 .XXX +/- .010"
 ANGULAR: +/- 1.0 DEGREE

VERIFY USING MASTER GAGE W305
 OR CONTOUR MAPPING
 MAX MANUFACTURE DEVIATION .005"
 MAX RECERTIFICATION DEVIATION .015"

Material:
 Stainless Steel
 Thickness: 3/16
 Hardened

 Scale: .85X

WINCHESTER INDUSTRIES INC.				
F COUPLER KNUCKLE NOSE WORN LIMIT GAGE				
SIZE A	Job#	DWG NO. W636	Disk	REV C
CUSTOMER WINCHESTER			ENG JCD 02/10/97	