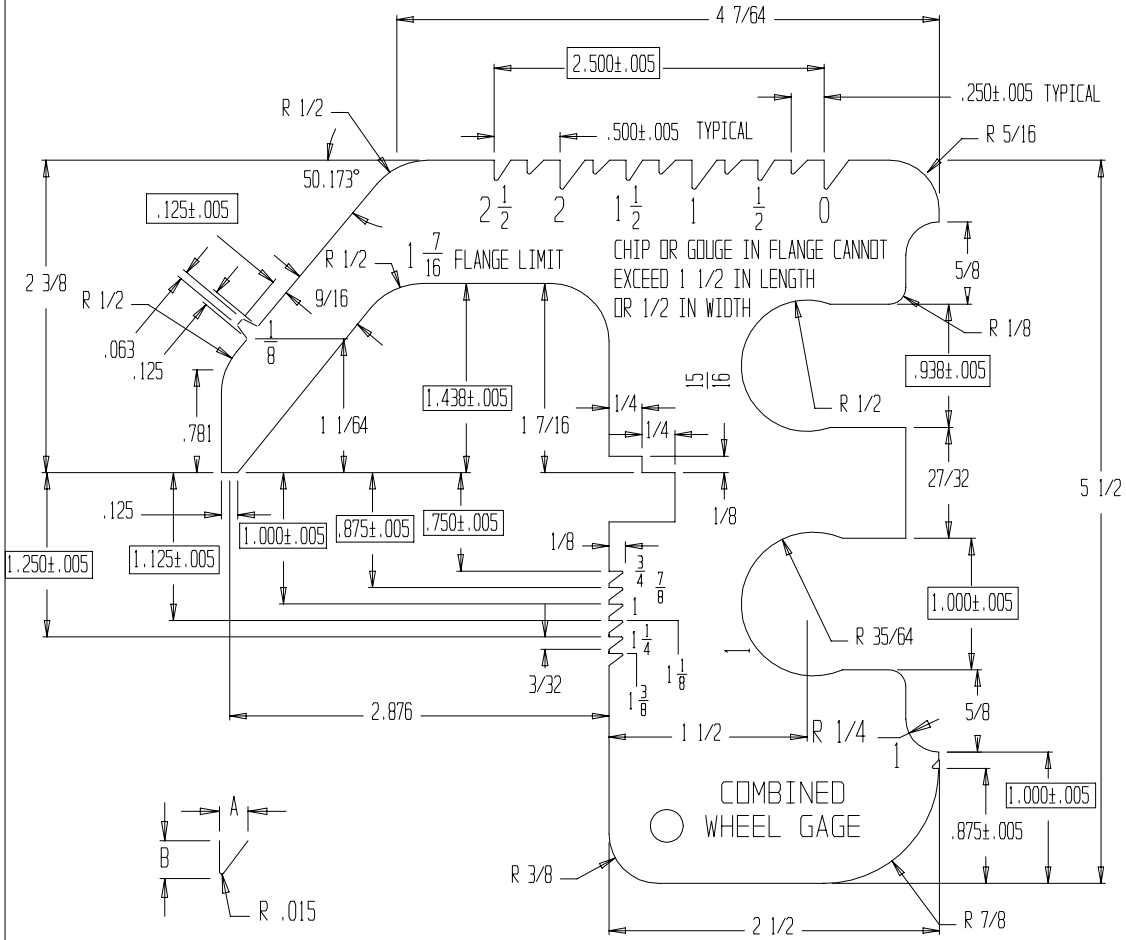

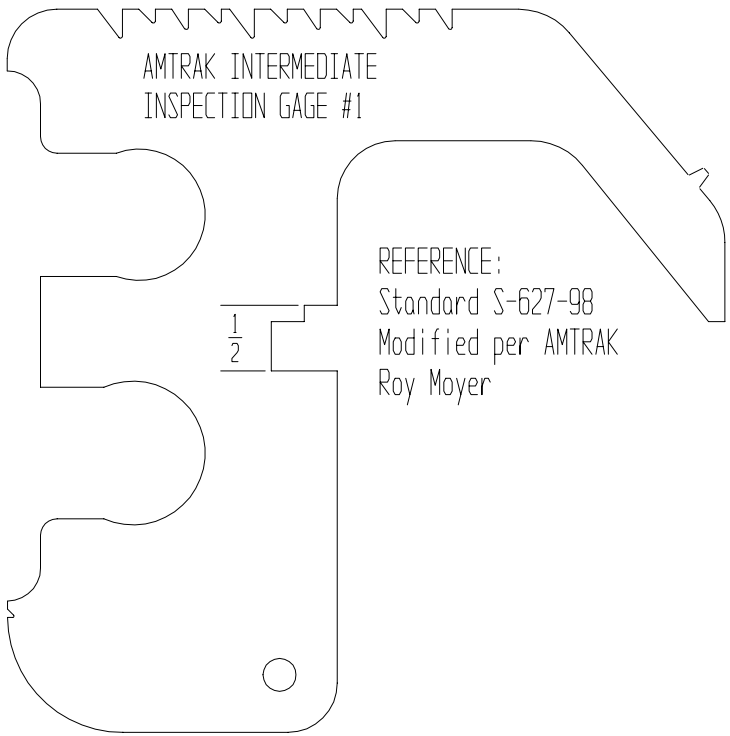

KNOTCH DETAIL

0	(A=3/16, B=1/4)
1/4	(A=1/8, B=1/8)
1/2	(A=1/8, B=3/16)
3/4	(A=1/8, B=1/8)
1	(A=3/16, B=1/4)
1 1/4	(A=1/8, B=1/8)
1 1/2	(A=1/8, B=3/16)
1 3/4	(A=1/8, B=1/8)
2	(A=3/16, B=1/4)
2 1/4	(A=1/8, B=1/8)
2 1/2	(A=1/8, B=3/16)

BOXED DIMENSIONS ARE MINIMUM
CHARACTERISTICS TO BE VERIFIED
FOR RECERTIFICATION
RECERTIFICATION TOLERANCE +/- .015"

UNLESS OTHERWISE SPECIFIED
MANUFACTURE TOLERANCES: +/- .010

Material:
Stainless Steel 304
Thickness: 3/32

Scale: .65X

WINCHESTER INDUSTRIES INC.

AMTRAK INTERMEDIATE INSPECTION GAGE #1

SIZE	Job#	DWG NO.	Disk	REV
A		W620-3		D

CUSTOMER AMTRAK

ENG JCD 6/5/2000