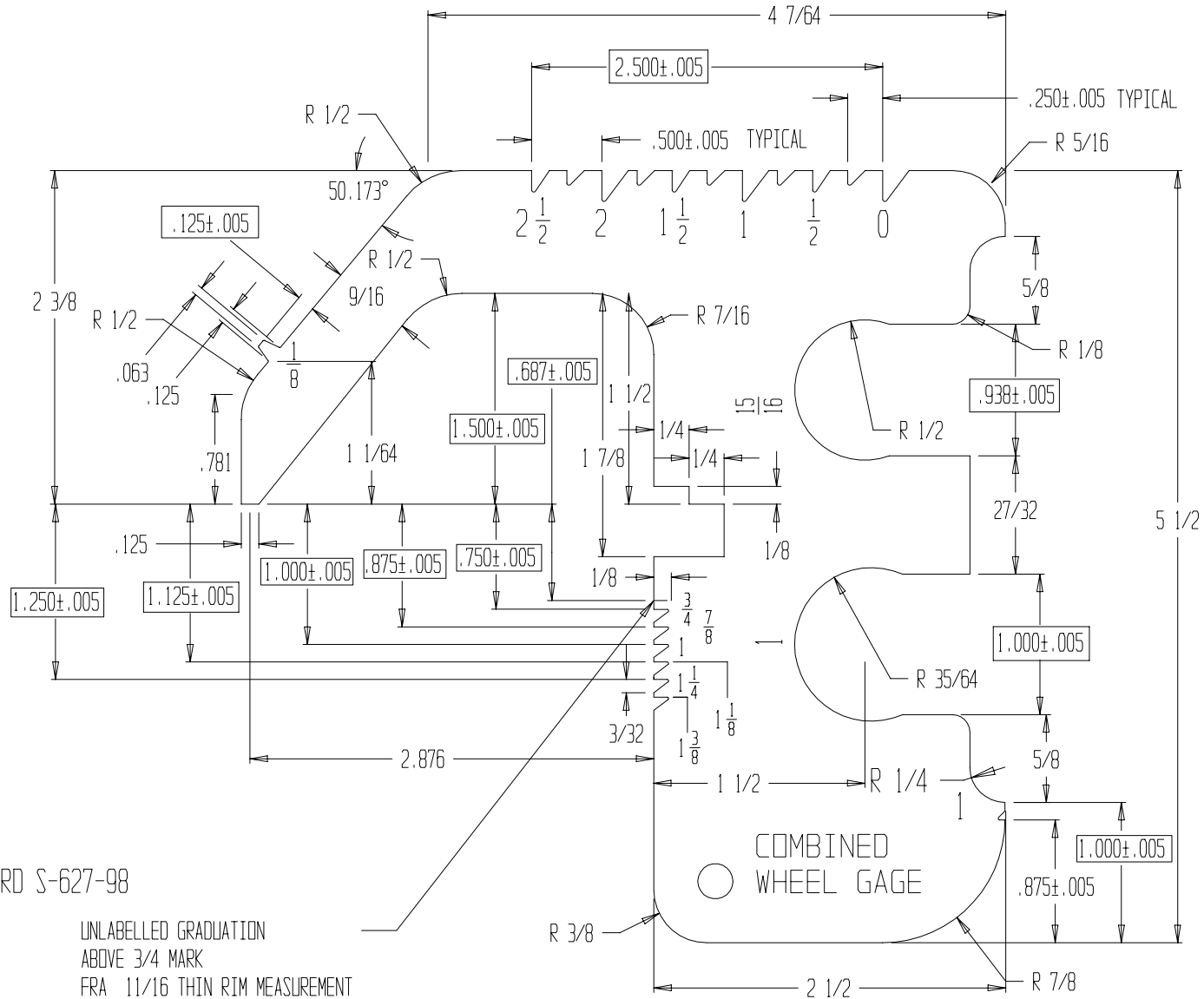


**KNATCH DETAIL**

- 0 (A=3/16, B=1/4)
- 1/4 (A=1/8, B=1/8)
- 1/2 (A=1/8, B=3/16)
- 3/4 (A=1/8, B=1/8)
- 1 (A=3/16, B=1/4)
- 1 1/4 (A=1/8, B=1/8)
- 1 1/2 (A=1/8, B=3/16)
- 1 3/4 (A=1/8, B=1/8)
- 2 (A=3/16, B=1/4)
- 2 1/4 (A=1/8, B=1/8)
- 2 1/2 (A=1/8, B=3/16)



REFERENCE:  
AAR STANDARD S-627-98

UNLABELLED GRADUATION  
ABOVE 3/4 MARK  
FRA 11/16 THIN RIM MEASUREMENT

UNLESS OTHERWISE SPECIFIED  
MANUFACTURE TOLERANCES: +/- .010

Material:  
Stainless Steel 304  
Thickness: 3/32

Scale: .75X

WINCHESTER INDUSTRIES INC.

COMBINED WHEEL GAGE

SIZE A	Job#	DWG NO. W620-2	Disk	REV G
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CUSTOMER ENG JCD 4/17/2001