

VERIFYING W783 USING MASTER GAGE W343

VERIFY GAGE RELATIONSHIP OF
PIN STEPS TO BACK OF BLOCK
ACCORDING TO INSTRUCTIONS BELOW

LOCK AT 53 INCHES ON SCALE

PUSH GAGE PIN TO CONTACT TIP

SQUARE SOLID CONTACT

TO VERIFY W783 USING W343

1. LOCK W783 AT 53 INCHES
2. MOUNT W783 WITH MEASURING END POINTING TOWARD GAGE PIN
3. SQUARELY CONTACT REAR OF W783 AGAINST REAR GAGE BLOCK
4. MOVE GAGE PIN TO CONTACT MEASURING NOSE OF W783
5. PIN SURFACE "A" MUST BE FLUSH OR INSIDE FRONT BLOCK
AND
6. PIN SURFACE "C" MUST BE FLUSH OR OUTSIDE FRONT BLOCK

SURFACE "A" FLUSH WITH SURFACE MEASURES 53.015 INCHES

SURFACE "B" FLUSH WITH SURFACE MEASURE 53.000 INCHES

SURFACE "C" FLUSH WITH SURFACE MEASURES 52.985

