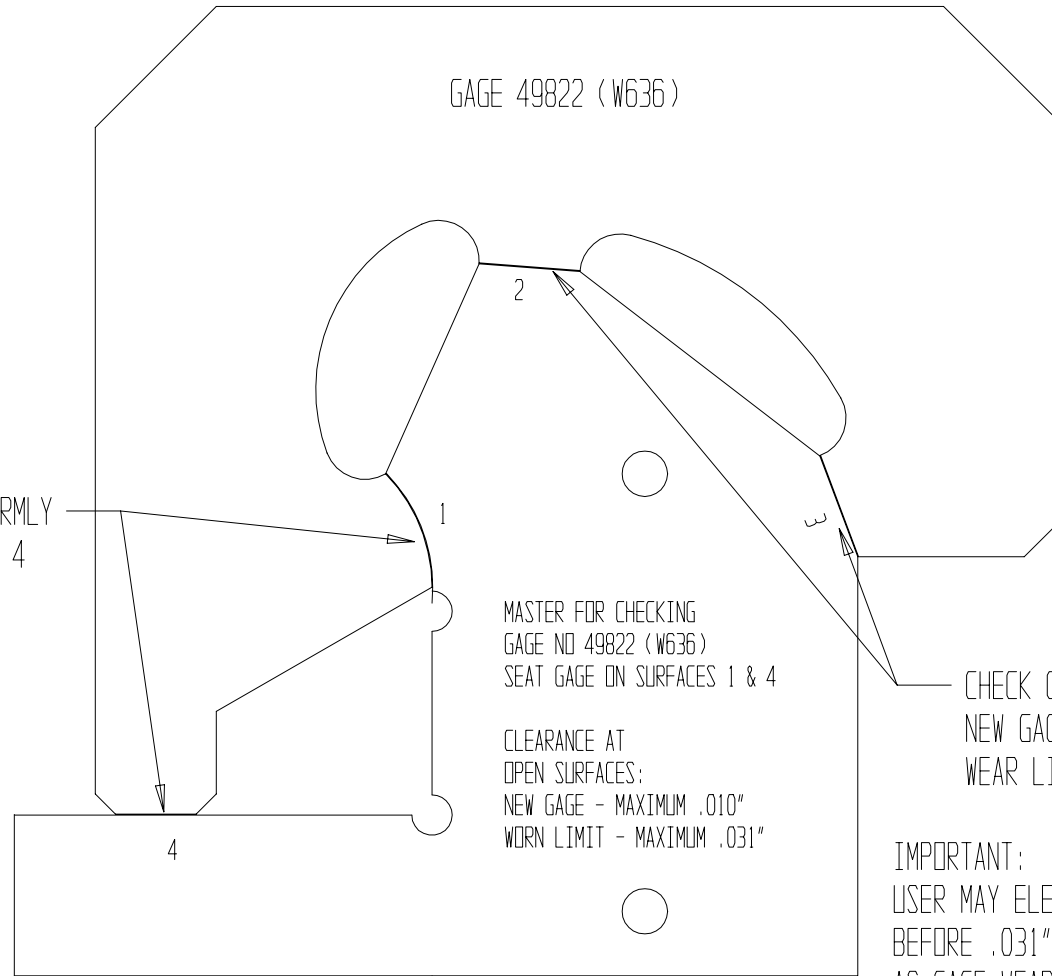


GAGE 49822 (W636)



SEAT WORKING GAGE FIRMLY
AGAINST SURFACES 1 & 4

MASTER FOR CHECKING
GAGE NO 49822 (W636)
SEAT GAGE ON SURFACES 1 & 4

CLEARANCE AT
OPEN SURFACES:
NEW GAGE - MAXIMUM .010"
WORN LIMIT - MAXIMUM .031"

CHECK GAP AT SURFACES 2 & 3
NEW GAGE - .010" MAXIMUM
WEAR LIMIT - .031"

IMPORTANT:
USER MAY ELECT TO SCRAP GAGE
BEFORE .031" LIMIT REACHED
AS GAGE WEARS - IT REJECTS MATERIAL
THAT WOULD BE ACCEPTED BY NEW GAGE

GAGE W305 COULD REJECT
ACCEPTABLE NEW GAGES.
NEW GAGES REJECTED
FOR MATERIAL INTERFERENCE
SHOULD BE RECHECKED
WITH CONTOUR MAPPING.

GAGE W635
VERIFIED WITH CONTOUR MAPPING
MAX MANUFACTURE DEVIATION: .005"
MAX RECERTIFICATION DEVIATION: .015"

SCALE: .75X

WINCHESTER INDUSTRIES INC.

MASTER GAGE W305 APPLICATION

SIZE A	Job#	DWG NO. W305A	Disk	REV B
-----------	------	------------------	------	----------

CUSTOMER WINCHESTER | ENG JCD 02/10/97