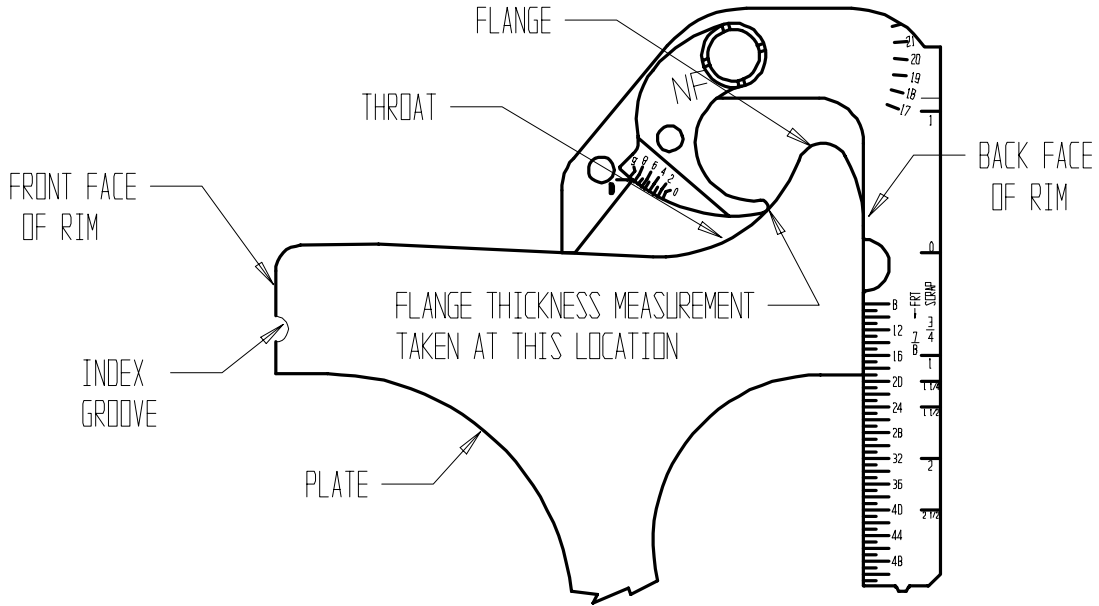


FLANGE THICKNESS MEASUREMENT



STD	THICKNESS	STD	THICKNESS
0 on 0	1 17/64	0 on 0	1.264
0 on 2	1 13/64	0 on 2	1.210
0 on 3	1 11/64	0 on 3	1.168
0 on 4	1 1/8	0 on 4	1.120
0 on 5	1 1/16	0 on 5	1.070
0 on 6	1 1/32	0 on 6	1.034
0 on 7	1	0 on 7	0.995
0 on 8	61/64	0 on 8	0.951
0 on 9	57/64	0 on 9	0.894

PLACE WHEEL GAGE ON BACK FACE OF RIM WITH HOOK ON THE TREAD OF THE WHEEL. ENSURE THAT GAGE IS FLUSH WITH THE BACK FACE OF THE RIM AND THE HOOK IS IN CONTACT WITH THE TREAD ON THE WHEEL. MOVE GAGE FINGER TO THE FLANGE SO IT IS TOUCHING AND THEN READ MEASUREMENTS ON THE FINGER SCALE TO THE "0" READING ON THE HOOK PORTION OF THE WHEEL GAGE.