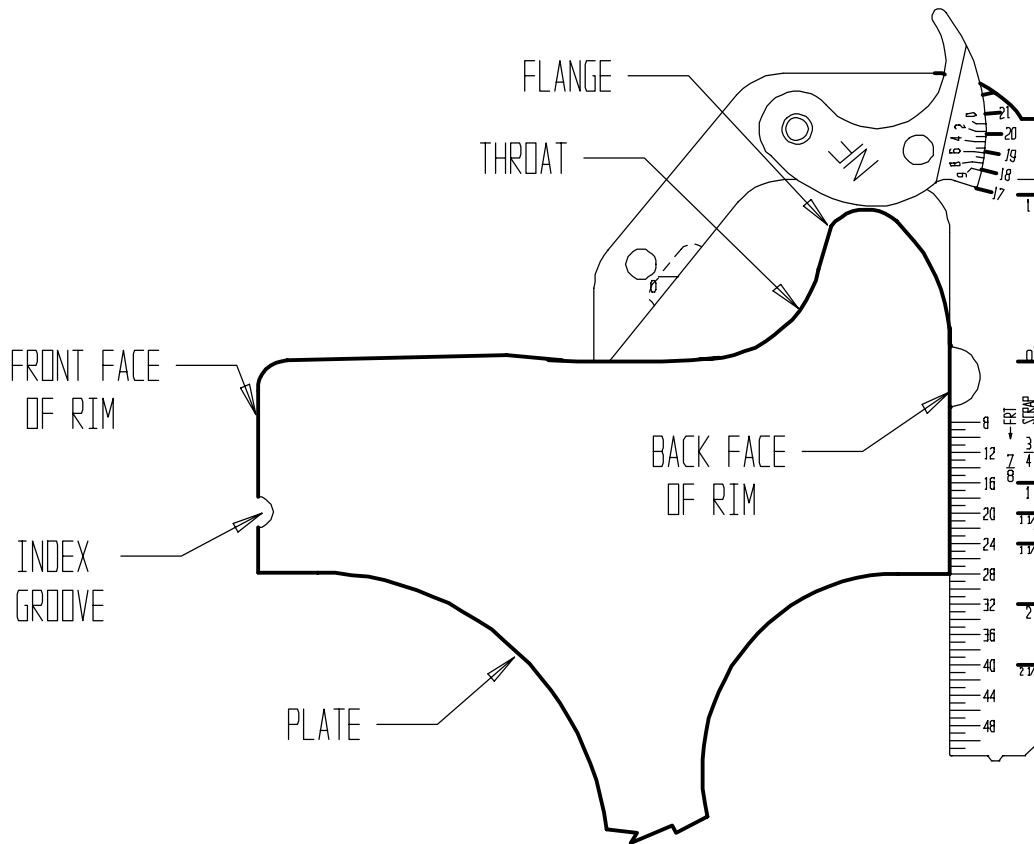


FLANGE HEIGHT MEASUREMENT



**Standard S-617-80
Winchester W601**

**Standard S-630-98
Winchester W601A**

STD	HEIGHT		STD	HEIGHT
0 on 0	1 3/64		0 on 17	1 1/16
0 on 1	1 7/64		0 on 18	1 1/8
0 on 2	1 11/64		0 on 19	1 3/16
0 on 3	1 3/16		0 on 20	1 1/4
0 on 4	1 1/4		0 on 21	1 5/16
0 on 5	1 5/16		0 on 22	1 3/8
0 on 6	1 3/8			

PLACE WHEEL GAGE ON BACK OF RIM WITH HOOK ON THE TREAD OF THE WHEEL AND FINGER ON TOP OF THE FLANGE, ENSURE THAT THE GAGE IS FLUSH WITH THE BACK FACE OF THE RIM, HOOK IS IN CONTACT WITH THE TREAD OF THE WHEEL AND THE GAGE FINGER IS IN CONTACT WITH THE TOP OF THE FLANGE. GENTLY PUSH DOWN ON THE GAGE FINGER UNTIL CONTACT IS MADE WITH THE TOP OF THE FLANGE, THEN TAKE A READING FROM THE GAGE FINGER SCALE TO THE GAGE SCALE.