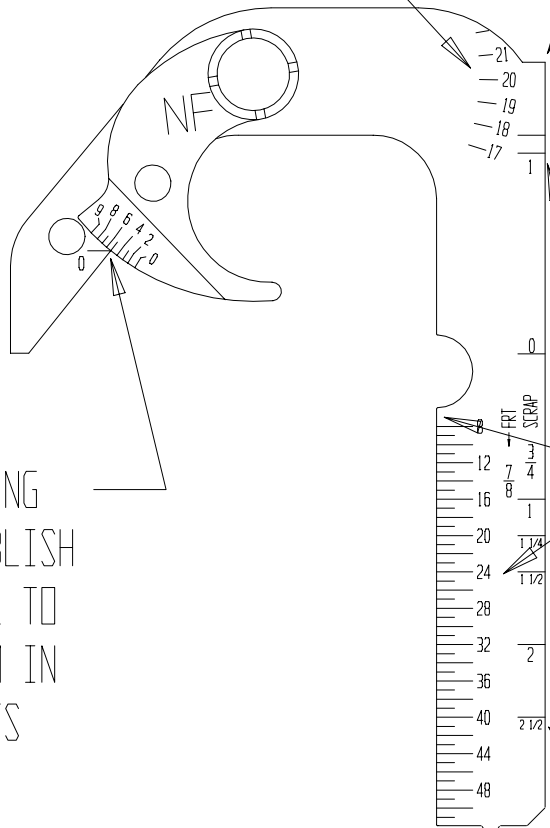


STEEL WHEEL GAGE STANDARD S-630-98 MAJOR FEATURES

SCALE FOR DETERMINING
FLANGE HEIGHT

STEP FOR CHECKING
LOCATION OF WITNESS GROOVE



7/8 & 1 INCH GRADUATIONS
FOR MEASURING VERTICAL FLANGE

SCALE AND DETERMINING
POINT USED TO ESTABLISH
THE NECESSARY METAL TO
BE REMOVED FROM RIM IN
1/16 INCH INCREMENTS

SCALE AND DETERMINING
POINT USED FOR
MEASURING RIM THICKNESS
OF WHEEL IN 1/16 INCH
INCREMENTS.

TIP FOR CHECKING
DEPTH OF WITNESS GROOVE

SCALE FOR MEASURING
SLID FLATS